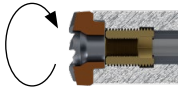
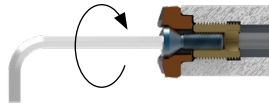


Assembly instructions for cylindrical shank front clamping and screw-in adapter, type A

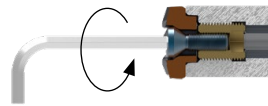


1. Insert the exchangeable head insert linearly onto the face contact of the holder and gently turn clockwise until it engages.

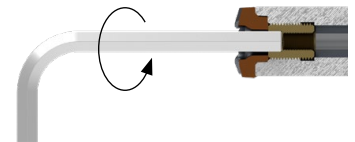


2. Tighten the clamping screw to the specified torque (3.5 Nm / 5.0 Nm).

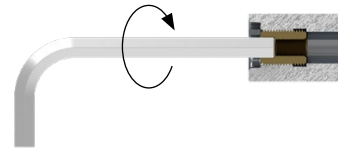
Disassembly instructions for cylindrical shank front clamping and screw-in adapter, type A



1. Loosen and remove the clamping screw.

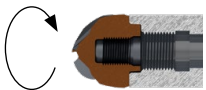


2. Using the hexagon bit, loosen the threaded bush in the holder until the retained exchangeable head insert can be removed.

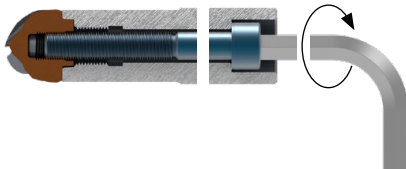


3. Refit the threaded bush into the holder until it sits against the base. Only tighten by hand.

Assembly instructions for cylindrical shank rear clamping

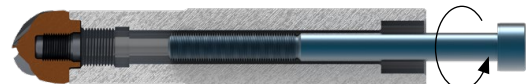


1. Insert the exchangeable head insert linearly onto the face contact of the holder and gently turn clockwise until it engages.



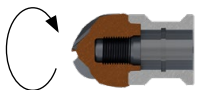
2. Tighten the cylindrical screw through the holder to the specified torque (3.5 Nm / 5.0 Nm).

Disassembly instructions for cylindrical shank rear clamping



Loosen the cylindrical screw; if the exchangeable head sticks, loosen it from the interface by applying slight pressure to the cylindrical screw.

Assembly instructions for screw-in adapter, type B



1. Insert the exchangeable head insert linearly onto the face contact of the holder and gently turn clockwise until it engages.



2. Tighten by hand. The clamping is effected by tightening to the specified torque via the key face of the screw-in adapter.

Disassembly instructions for screw-in adapter, type B



Loosen the clamping screw; if the exchangeable head sticks, loosen it from the interface by applying slight pressure to the clamping screw.

Download:



DE/EN 11/19
14434955